

Regular maintenance and cleaning of the parts which can be reached without opening the machine will prolong the life of the machine. Do not use rough materials to clean the machine such as steel wool. The machine and or machine part should not be cleaned with compressed air. The crimp machine as well as the machine parts must not be cleaned with hard objects like scrapers, steel wool or similar. Vacuum heavily soiled parts and wear.

### **10.1.1 Daily**

- + Visual inspection of the pneumatic Universal Crimp Machine UP 60.
- + Check air pressure (max. 6 bar|87 psi) of the house installation (manometer not in the scope of the delivery).
- + Check oil-level of service unit of the house air supply (not in the scope of the delivery).

### **10.1.2 Weekly**

- + Disconnect pneumatic supply.
- + Remove safety guard of the adapter.
- + Grease the alignment pillars of the adapter with Blaser Swiss Lube Art.-No. 00492-01 EP-Universal Grease, Molykote DX Paste, Diniol Fett LGM2, Art.-No. 27620 (Zellner+Gmelin GmbH & Co. KG). Alternatively, lithium soap greases with the following application areas can be used: Sliding surfaces|friction contacts, high load applications, "Clean" lubrication, low speed, base oil viscosity at 40°C (-4°F) (DIN 51562): 110 mm<sup>2</sup>/s.
- + Install safety guard.

### **10.1.3 After every 100.000 crimp cycles or every 2 years**

Please contact the producer or the distributor of the machine for inspections in the recommended intervals.

Service address:

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