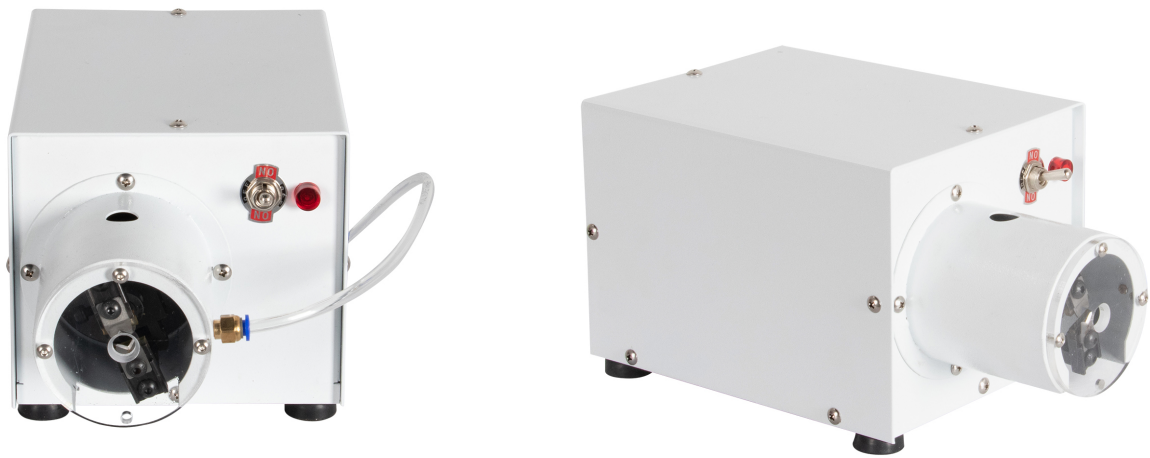


## **OPERATION INSTRUCTION**

### **Wire stripping and twisting machine**





#### **1. Features:**

**This machine is operated by micro motor. Lighter body, small machine area, easy to move, low sound and fast rotation speed. It is suitable for stripping and twisting of a single multi-strand plastic copper wire in one operation.**

#### **2. Operation method:**

- 1: First cut the length of the thread you twisted.**
- 2: According to the size of the wire you are stripping, choose the matching of the die head, and then adjust the length of the stripping head you need to twist the wire.**
- 3: Turn on the power of the machine and make the machine run.**
- 4: Quickly insert the wire into the die of the machine and pull it out at the same time, so that the function of stripping and twisting can be completed in one step.**

### 3. Application range:

This machine can process various types of plastic wires. The applicable diameter range is 0.3 square wire, 0.5-0.75 square wire, 1-1.5 square wire.

The common specifications are as follows: head)

Wire stripping machine hole diameter (mm)	Machinable plastic wire outer diameter (mm)
Φ 1.5	Φ 1.2-1.3
Φ 2.0	Φ 1.4-1.8
Φ 2.5	Φ 1.8-2.1
Φ 2.8	Φ 2.1-2.4
Φ 3.2	Φ 2.4-2.8
Φ 3.5	Φ 2.8-3.1
Φ 4.0	Φ 3.2-3.6
Φ 4.5	Φ 3.7-4.2

### 4. Technical parameters:

Machine type	NTST 01460
Input voltage	AC220-240V / 50Hz
Motor power	40W
Processing range	1.2-4.2mm
Stripping length	5-20mm
Productivity	1000-2000pcs/h
Blade life	≥600,000 times
Weight	3.5kg
Dimension	240mm * 150mm * 140mm

### 5. Instructions for use

1. When the diameter of the plastic wire is not the same, you can adjust the tightness of the blade (frame) to the proper position by adjusting the screw to perform the normal stripping operation. Figure Up ↑ --Tight, Down ↓ --- Loose
2. After the blade is worn out, it can be removed and repaired or replaced with a new blade for mild wear and continued use.